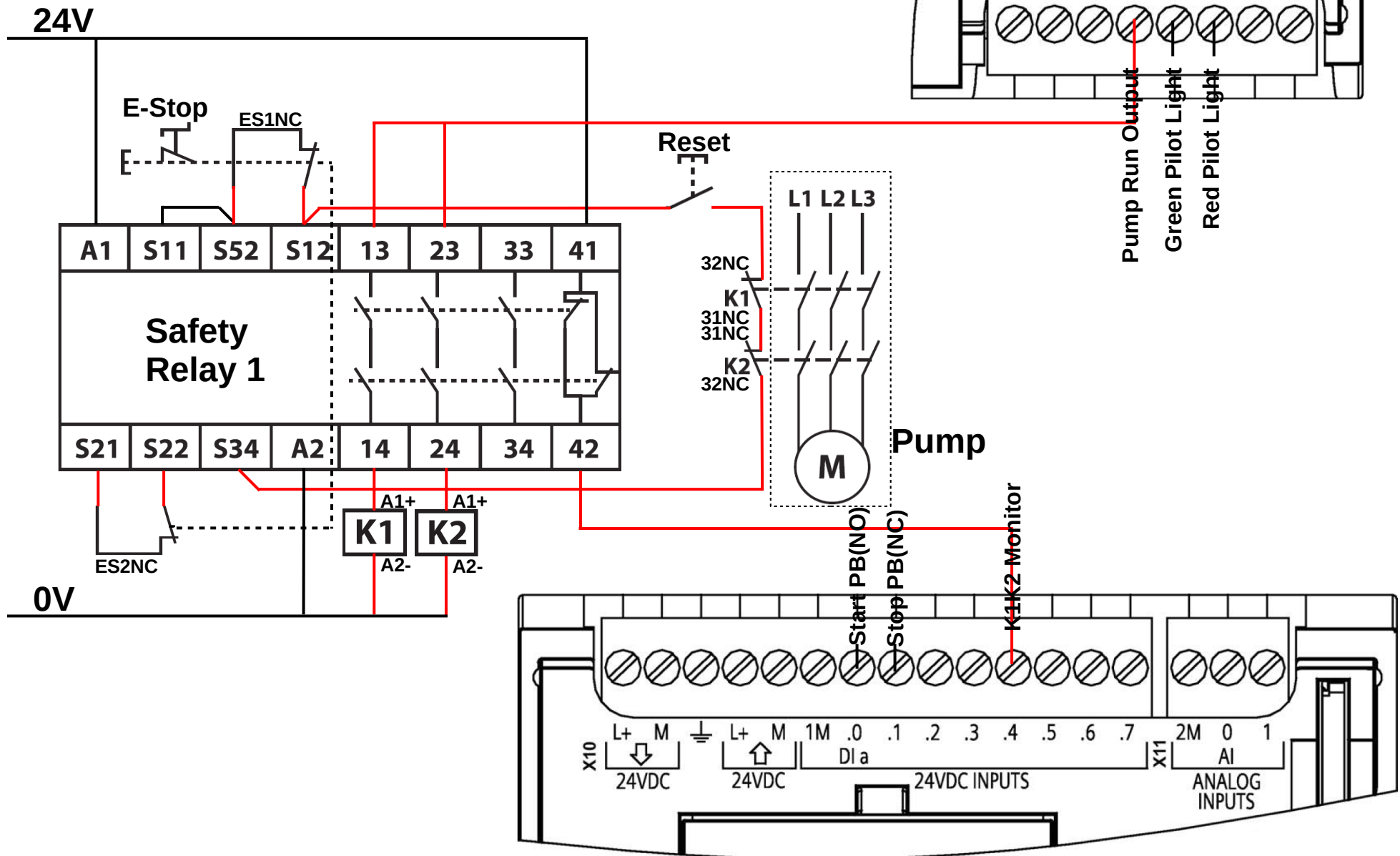
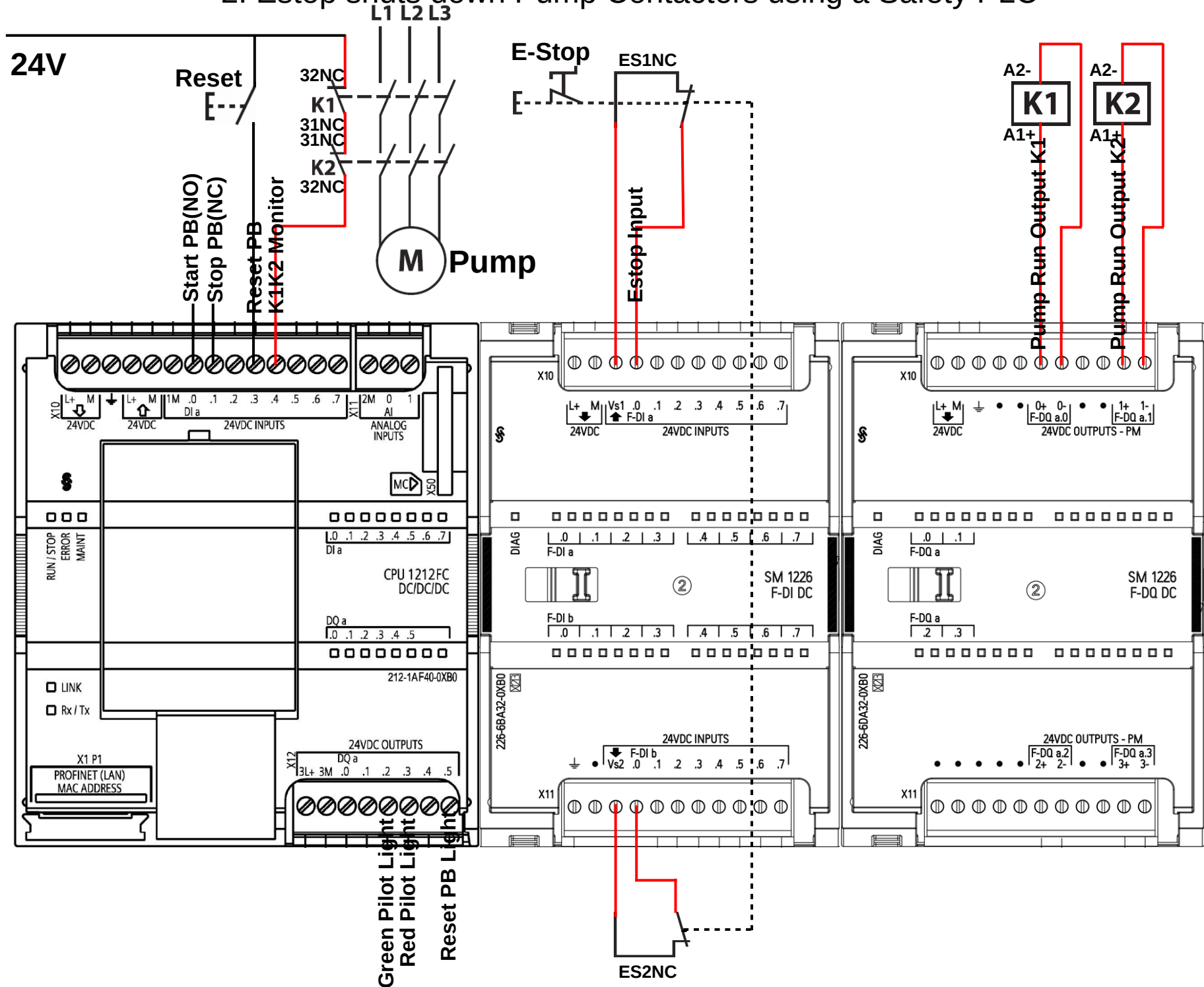


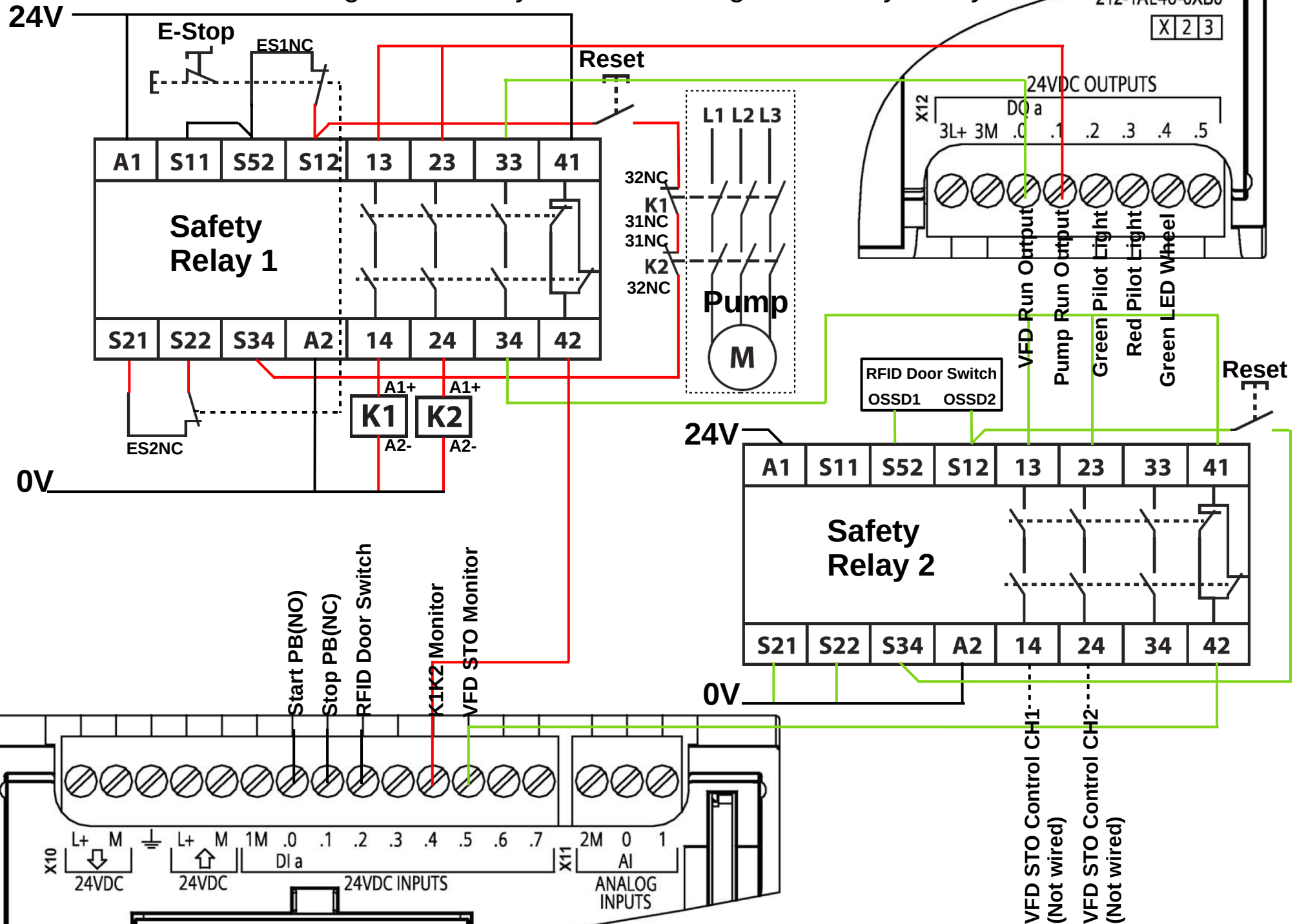
1. Estop shuts down Pump Contactors using a Safety Relay



2. Estop shuts down Pump Contactors using a Safety PLC



3. Adding more safety functions using two Safety Relays



4. Adding more safety functions using a Safety PLC

